





Creating sustainable partnerships in turning your plastic waste into a usable product



- The daily volume of waste going to landfill's is massive
- Businesses need to start taking ownership by reviewing what packaging/waste they are dumping daily and investigate whether it can be used in alternative products

#### Perspex aims to:

 Find plastic waste solutions for our customers by turning their plastic waste into a usable product, and in turn reducing the impact that waste has on the environment

#### Plastics Recycling Industry: In 2019, SA recycled 352 500 tons of plastics back into raw materials. Of this, 14 755 tons were exported to converters elsewhere; 337 745 tons were converted in SA 400 000 375 000 350 000 325 000 30% 300 000 275 000 250 000 15% 225 000 200 000 175 000 150 000 2010 2011 2013 2014 Waste exported to be recycled elsewhere Figure: Plastics tonnages recycled into new raw materials



#### **CASE STUDY**

Perspex SA was approached by a Multinational retail and design company to develop a fully recyclable material fit for promotional display.

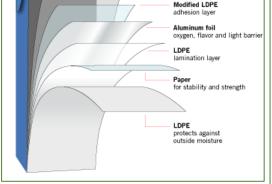


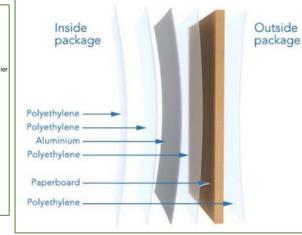
The Multinational had engaged with a Global packaging company that was looking for an **improved recycling solution** for their cartons.

#### **Composition of the Cartons:**

- 6% bioplastic cap biodegradable
- 75% cardboard recycled into paper products
- 14% plastic
- 5% aluminium

Bound together, called "Polyaluminum" and cannot be separated







Downcycled into single-use items that are ultimately **destined for the landfill** like car floor mats, plastic pens, and flooring/decks

## **CASE STUDY – why Perspex?**

- Perspex South Africa has always had a different outlook to customer problems.
- We pride ourselves on being solutions driven.
- We were approached by a customer to assist with the converting of waste destined for landfill, into a reusable product for point-of-sale applications, thus creating a cradle-to-cradle solution.
- Various recycling avenues had been explored previously with the PolyAl material, but no solution had been found for large volumes of the material.
- Smaller injection molding products were successfully done, but nothing to the volume any where in the world that they needed.



## **Polyaluminum – CHALLENGE ACCEPTED!**

#### The Brief:

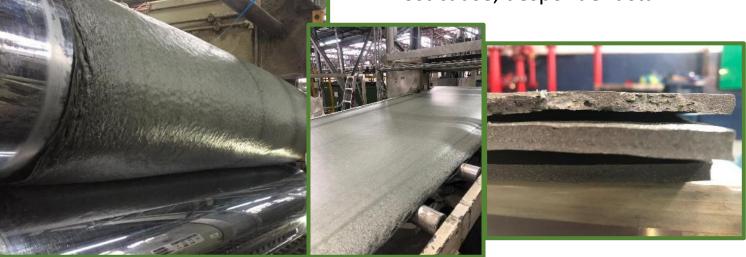
- To work only with the packaging waste
- To produce flat sheets that could be formed into a useful sheet for point-ofsale fabrication.
- Able to print on
- Aesthetically pleasing



Trial & Error

#### **Challenges faced:**

- Many months of trials (different settings, multiple lines, different finishes)
- Bad odour during extrusion
- Lost cause, despondent staff



# PolyAl -

period).

# first company globally to succeed!

The start of **PolyAl** (Exclusive arrangement with this specific point of sale customer for a









## PolyAl – IN STORES NOW

#### The future of retail point of sale displays

- 100% recyclable
- Flat packed, easy to assemble and modular
- Reusable core structure (up to 24 x) with adjustable shelving
- Covered with a branded sleeve using paper from the recycled carton
- Results in a temporary branded display unit with a core structure to be re-used for future promotional displays
- Up to 20% more cost effective
  - Uses up to 90% less corrugated board
  - No compromise on look & feel
    - 40% carbon footprint reduction









## PolyAL -

- A 100% recyclable, green, sustainable product
- Can be returned and reprocessed into reusable sheets
- Vac formable
- Printable directly onto substrate or by using a sleeve
- Easy to work with cut, routered & fabricated
- In its raw sheet form the product looks 'earthy' and talks to a *great sustainability story*





# **Summary:**

PolyAl sheets are designed to be flat packed, reusable and adjustable for POS displays



End of life items are returned to Perspex SA to regrind and extrude into reusable sheets



Perspex SA extrudes raw pellets into workable PolyAl sheets

# Cradle to Cradle Solution



Manufacturer of

food packaging

Recycler gets
waste cartons
from landfill and
separates
cardboard from
the plastic &
Aluminium





Partnership between POS Manufacturer & Perspex SA resulted in the development of PolyAl



Carton goes to paper recyclers. Perspex SA gets the plastic & Aluminium in pelletized form ("PolyAI")



## How many cartons go into one sheet?



....it takes 4 049 post-consumer 1L long-life liquid cartons to produce ONE sheet of PolyAl?

That's 4 049 fewer containers destined for landfills!



## How can you benefit from this SUCCESS?

PolyAl can be used in applications other than point of sale – with endless possibilities...





















# What do you want your story to say?













#### How can we help you with a story of your own?

- By fully understanding your current plastic waste management process:
  - Who are your current recyclers?

Creatively inspired. Solutions driven

- What plastic waste do you have that is currently non-recyclable (part of or fully)?
  - Could be from packaging, manufacturing waste, or material offcuts/waste
- What sustainability initiatives do you currently have and what would you like to achieve in the future?
- Can you suggest possible partnerships within your waste stream that Perspex SA
  can work with to develop usable sheets for reuse & resale
- Perspex SA could also look at possible engagements to assist you with your sustainability initiatives









Turning your plastic *material WASTE* into *usable RESOURCES...*